Application No.: 10/813,395

Amendments to the Claims:

The following listing of claims will replace all prior versions, and listings, of claims in the application:

| 1. | (Currently Amended) A method of forming a hollow structure having an |
|---|---|
| internal coating comprising the steps of: | |
| | _placing a core shaped to form the internal surface of the structure in a mould, |
| | _filling the mould with a material powder, |
| | hot isostatically pressing the powder about the mould to consolidate the |
| powder, and | |
| | _removing the core from the hollow structure formed, |
| | wherein a coating is applied to the core prior to placement in the mould, which |
| coating bonds | to the hollow structure formed, during the hot isostatic pressing, to form the |
| internal coating, and | |
| | _wherein the coating applied to the core comprises a first coating applied to the |
| core and a second coating applied over the first coating, and | |
| | wherein the first coating is a ceramic coating and the second coating is a bond |
| coating, such that the coating as a whole preferentially bonds to the powder consolidated | |
| about the core during the hot isostatic pressing process. | |

- 2. (Canceled)
- 3. (Canceled)
- 4. (Previously Presented) A method as claimed in claim 1 wherein the second coating comprises a MCrAlY bond coat.
- 5. (Previously Presented) A method as claimed in claim 1 wherein the second coating comprises a ceramic-metal mix bond coat, the proportions of metal in the coating varying from about 0% at the surface of the core to about 100% at the coating extremity.

1

Application No.: 10/813,395

6. (Original) A method of forming a hollow structure as claimed in claim 1 wherein the core is made of mild steel and its removal is effected by use of a chemical agent.

7-10. (Canceled)

11. (Previously Presented) A method of forming a hollow structure having an internal coating comprising the steps of placing a core shaped to form the internal surface of the structure in a mould, filling the mould with a material powder, hot isostatically pressing the powder about the mould to consolidate the powder, and removing the core from the hollow structure formed, wherein a coating is applied to the core prior to placement in the mould, which coating bonds to the hollow structure formed, during the hot isostatic pressing, to form the internal coating, and wherein the core is made of mild steel and its removal is effected by use of a chemical agent.